



# RIVER WITHAM UNDERBRIDGE RECONSTRUCTION

**Project Location:** Lincoln

**Project Timeframes:**  
May 2017 to December 2017

**Client:** Network Rail IPSNE

**AmcoGiffen Discipline/Sector:**  
Rail, civils, environmental

## Project Overview

Protecting the rich heritage of Lincolnshire's railway infrastructure, AmcoGiffen were contracted to deliver the replacement of a 4 span weight restricted underbridge which crosses the river Witham and adjacent highways in the centre of Lincoln.

As part of the Network Rail Renewals Portfolio within the Control Period 5 (CP5) delivery plan, the overall aim of the project was to provide increased freight capacity on the route whilst maintaining the historically significant grade 2 listed box girders in context for future generations.

## AmcoGiffen's Scope of Works

Successfully engaging with representatives from Network Rail IP, Route and third party stakeholders – including RAMs, possession and town planners, designer specialists and our fabrication partner – we successfully developed and coordinated the project from initial brief through to completion.

Our scope of works included:

- Permanent designs for all civils and associated P-Way works, including new bridge decks, ballast retention and track throughout
- Temporary works designs to facilitate the reconstruction, including piled foundations for a large capacity 1200T crane, service-bridge for lineside cables and a pedestrian footbridge crossing the river
- Liaison and gaining of consents to facilitate the works with associated statutory bodies including Canal and River Trust, Environment Agency, local authority and utility providers
- Provision of detailed documentation to assist Network Rail in obtaining necessary planning approval to undertake the physical works on a Grade 2 listed structure
- Planning and delivery of all on site activities, including the core works which were delivered during a 9 day OROR possession of the railway



A very big thank you from me to all involved. The weak bridge has been replaced with new, whilst the historic Span 2 has been successfully retained, refurbished and reinstated. The finished bridge looks fantastic - it just looks right - with a new above old, in different colours...Great job.

Sam De'Ath, Asset Engineer, Network Rail



## Innovation Applied

Developing our delivery through innovation and hard work, we adopted standard U deck designs whilst incorporating the refurbished box beams as a façade on the river span.

We also employed the use of Self-Propelled Modular Transporters (SPMTs) to transport redundant and new bridge spans within a congested worksite.

Development of an innovative ballast 'chute' adjacent to the structure allowed for arisings to be removed efficiently from the existing decks, rather than employing time consuming RRV/trailer movements back and forth from the track access point.

## Benefits Provided

Successfully delivering the project on time and to budget, and meeting all objectives, the new structure replaced the life expired bridge, safeguarding the infrastructure with a 120 year design life, while still maintaining the heritage and aesthetics of the Grade II listed structure.

Further benefits of the project include:

- Removal of the Heavy Axle Weight (HAW) restrictions, improving capacity and allowing freight movements to resume
- BT services were removed from the structure and permanently diverted, reducing cost and improving access to service providers



## Project Contact

For further info please contact Chris Pennock,  
[cpennock@amco.co.uk](mailto:cpennock@amco.co.uk)